



# PLC Programming & Automation Mastery Training



**AGILE LEADERS**  
Training Center

16 - 20 Feb 2027

عن بعد



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## Course Overview:

The PLC Programming & Automation Mastery: From Basics to Advanced Control Systems course is a comprehensive training program designed for engineers, technicians, and automation professionals. Participants will acquire the skills needed to design, program, and maintain PLC-based control systems across multiple industrial sectors. The course spans from introductory PLC concepts to advanced PLC programming techniques, covering ladder logic, IEC 61131-3 standards, HMI integration, SCADA connectivity, troubleshooting, and optimization. With hands-on exercises and real-world case studies, learners will gain practical experience in Siemens and Allen-Bradley PLCs, industrial automation troubleshooting, communication protocols, and system simulation. By the end of the course, participants will be prepared to implement and optimize PLC-controlled systems in manufacturing, process industries, and complex automation environments, bridging theoretical knowledge with practical application. Keywords such as PLC programming, industrial automation, ladder logic, HMI integration, SCADA, and PLC troubleshooting are integrated throughout the course content.

## Target Audience:

- Automation engineers and technicians
- Electrical engineers and maintenance specialists
- Industrial automation engineers
- Control systems designers
- PLC programmers and system integrators
- Process and manufacturing engineers

## Targeted Organizational Departments:

- Industrial automation and controls
- Electrical and instrumentation
- Maintenance and reliability engineering
- Manufacturing and production engineering
- Process control and SCADA operations
- Engineering training and development

## Targeted Industries:

- Manufacturing and assembly
- Food and beverage production
- Oil, gas, and petrochemical
- Automotive and aerospace
- Pharmaceutical and chemical processing
- Water treatment and waste management

## Course Offerings:

- By the end of this course, participants will be able to:
- Apply PLC ladder logic and IEC 61131-3 programming methods
- Integrate PLC systems with HMI and SCADA platforms
- Troubleshoot and maintain PLC hardware and software
- Implement PLC networking and communication protocols
- Design, simulate, and optimize PLC control systems
- Execute PLC programming for industrial applications

## Training Methodology:

This course employs a blended methodology combining lectures, hands-on programming exercises, simulation labs, group projects, case studies, and peer discussions. Participants will work on ladder logic creation, function block diagrams, sequential function charts, HMI interface setup, SCADA integration exercises, and PLC troubleshooting drills. Feedback sessions ensure participants can apply skills in real-world scenarios, while group work enhances collaboration, problem-solving, and system optimization strategies. Keywords like PLC programming, ladder logic, SCADA, HMI integration, industrial automation, and troubleshooting are emphasized in every learning method to maximize practical understanding.

## Course Toolbox:

- PLC programming workbooks
- PLC simulation software trial editions
- Ladder logic and structured text templates
- HMI and SCADA sample projects
- IEC 61131-3 programming reference sheets
- PLC troubleshooting guides



## Course Agenda:

### Day 1: PLC Fundamentals and Hardware Architecture

- Introduction to PLCs and industrial automation principles Topic 1: •
- PLC hardware components and system architecture Topic 2: •
- Overview of PLC control systems in industrial applications Topic 3: •
- PLC programming for beginners □ initial setup and configuration Topic 4: •
- Understanding PLC input/output modules and signal types Topic 5: •
- Safety considerations in PLC installation and maintenance Topic 6: •
- Reviewing core PLC concepts, hardware design, and basic operational principles Reflection & Review: •

### Day 2: PLC Programming Languages and Ladder Logic Basics

- IEC 61131-3 programming languages overview Topic 1: •
- Fundamentals of PLC ladder logic programming Topic 2: •
- Common instructions and logic functions in ladder logic Topic 3: •
- PLC software simulation training □ first ladder program Topic 4: •
- Introduction to timers, counters, and comparison functions Topic 5: •
- Practical ladder logic exercises and troubleshooting basics Topic 6: •
- Applying ladder logic concepts to basic industrial processes and simulations Reflection & Review: •

### Day 3: Advanced Programming and System Integration

- Function block diagram and structured text programming Topic 1: •
- Sequential function charts for process control applications Topic 2: •
- PLC HMI integration □ design and implementation Topic 3: •
- PLC programming and SCADA integration best practices Topic 4: •
- PLC networking and communication protocols Topic 5: •
- Interfacing PLCs with sensors, actuators, and field devices Topic 6: •
- Integrating PLC systems, troubleshooting integration challenges, and system optimization Reflection & Review: •

### Day 4: PLC Troubleshooting, Maintenance, and Optimization

- Diagnosing PLC hardware failures and software errors Topic 1: •
- Preventive and corrective maintenance for PLC systems Topic 2: •
- Troubleshooting using PLC software tools and diagnostics Topic 3: •
- Optimizing PLC control systems for performance and reliability Topic 4: •
- Case studies in industrial automation with PLCs Topic 5: •
- Data logging, monitoring, and reporting through PLC systems Topic 6: •
- Lessons learned from troubleshooting scenarios and preventive maintenance strategies Reflection & Review: •



## Day 5: Applied Industrial Automation and Final Project

- Planning and executing a PLC-based automation project Topic 1:
- Implementing PLC control systems for real-world applications Topic 2:
- Final hands-on project □ programming and simulation Topic 3:
- Reviewing PLC programming certification options and career paths Topic 4:
- Exploring emerging trends in PLC automation engineering Topic 5:
- Preparing PLC systems for scalability and future upgrades Topic 6:
- Presentations of final projects, discussion of lessons learned, and course wrap-up Reflection & Review:

### FAQ:

What specific qualifications or prerequisites are needed for participants before enrolling in the course?

A basic understanding of electrical systems and control principles is helpful, but beginners with a strong interest in industrial automation are welcome.

How long is each day's session, and is there a total number of hours required for the entire course?

Each day consists of approximately 4½ hours, totaling 20½ hours over five days.

Which PLC brands are covered in this course?

Both Siemens and Allen-Bradley PLC programming training are included to provide broad industry coverage and practical experience in real-world applications.

### How This Course is Different from Other PLC Programming Courses:

This course uniquely combines foundational and advanced PLC programming content tailored to real industrial applications. It covers Siemens and Allen-Bradley PLCs, ladder logic, IEC 61131-3 programming, HMI and SCADA integration, troubleshooting, and preventive maintenance. Hands-on exercises, simulation labs, and practical projects ensure participants develop job-ready skills applicable across manufacturing, process industries, and complex automation environments. Keywords like PLC programming, industrial automation, SCADA, ladder logic, HMI integration, and troubleshooting are integrated throughout to ensure participants can directly apply their knowledge to industrial automation projects and advanced control systems.



## فئات الدورات التدريبية



HR TRAINING & DEVELOPMENT

دورات إدارة و تطوير الموارد البشرية



دورات إدارة و تحليل البيانات ودورات علم البيانات



دورات إدارة الجودة وتطوير العمليات



الدورات التدريبية في مجال البيئة والاستدامة



دورات التسويق وإدارة علاقات العملاء وإدارة المبيعات



دورات التدريب القانوني والمشتريات والتعاقدات



دورات الاتصال الجماهيري و السياسات والعلاقات العامة



دورات النظم السيبراني ودورات تقنية المعلومات



دورات الصيانة ودورات المجالات الهندسية المتنوعة



دورات الصحة والسلامة والأمن المهني



دورات السكرتارية و إدارة المكاتب



دورات الحوكمة وإدارة المخاطر والامتثال



## فئات الدورات التدريبية



دورات معتمدة بشهادة CPD



دورات في مجالات القيادة والإدارة



دورات المهارات الشخصية وتطوير الذات



دورات المحاسبة و التمويل و دورات الإدارة  
الهائية



دورات مكتب إدارة المشاريع وإدارة المشاريع  
الرشيقية



دورات معتمدة من قبل هيئات دولية

## مدن التدريب



اسطنبول - تركيا



أمستردام - هولندا



أنقرة - تركيا



أثينا - اليونان



الرياض - المملكة العربية السعودية



الدوحة - قطر



الدار البيضاء - المغرب



الجبيل - المملكة العربية السعودية



باريس - فرنسا



المنامة - مملكة البحرين



الكويت - الكويت



القاهرة - مصر



براغ - جمهورية التشيك



بانكوك - تايلاند



بالي - جمهورية إندونيسيا



باكو - أذربيجان

## مدن التدريب



جاكرتا - جمهورية اندونيسيا



تبليسي - جورجيا



بوكيت - تايلاند



برشلونة - اسبانيا



روما - ايطاليا



دبي - الامارات العربية المتحدة



جوهانسبرغ - جنوب افريقيا



جنيف - سويسرا



شرم الشيخ - مصر



سيول - كوريا الجنوبية



سان دييغو - الولايات المتحدة  
الامريكية



زنبار - تنزانيا



طوكيو - اليابان



طشقند - اوزبكستان



طرابزون - تركيا



شيكاغو - الولايات المتحدة  
الامريكية

## مدن التدريب



كوالالمبور - ماليزيا



فيينا - النمسا



عن بعد - منصة زووم



عمان - المملكة الأردنية الهاشمية



ماربيا - اسبانيا



لندن - المملكة المتحدة



لانكاوي - ماليزيا



كيب تاون - جنوب إفريقيا



ميلان - إيطاليا



مونترال - سويسرا



مسقط - سلطنة عمان



مدريد - إسبانيا



نيس - فرنسا



نيروبي - كينيا



ميونخ - ألمانيا

# WHO WE ARE

Agile Leaders is a renowned training center with a team of experienced experts in vocational training and development. With 20 years of industry experience, we are committed to helping executives and managers replace traditional practices with more effective and agile approaches.

## OUR VISION

We aspire to be the top choice training provider for organizations seeking to embrace agile business practices. As we progress towards our vision, our focus becomes increasingly customer-centric and agile.

## OUR MISSION

We are dedicated to developing value-adding, customer-centric agile training courses that deliver a clear return on investment. Guided by our core agile values, we ensure our training is actionable and impactful.

## WHAT DO WE OFFER

At Agile Leaders, we offer agile, bite-sized training courses that provide a real-life return on investment. Our courses focus on enhancing knowledge, improving skills, and changing attitudes. We achieve this through engaging and interactive training techniques, including Q&As, live discussions, games, and puzzles.



**AGILE LEADERS**  
Training Center

## CONTACT US

 UAE, Dubai Investment Park First

 +971585964727  
 +447700176600

 [sales@agile4training.com](mailto:sales@agile4training.com)